

5/25

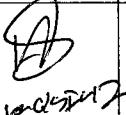
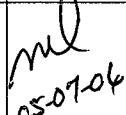
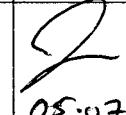
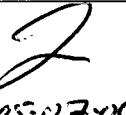
DART AEROSPACE LTD	Work Order:	23299
Description: Tube Assembly 04.11.25 Dwg A1 Rev A2 Dwg: D3298 PAGE 6 RF 05.05.19	Part Number:	D3298-009
	Qty:	15
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	KJ	05.05.20	15												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-009	ml	05/07/05	15												
3	GA	Bend tube as per template D3298-009T1 & Dwg D3298	ml														
A3	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>21</td><td>AN818-6D</td><td>Coupling Nut</td><td>M 17137</td></tr><tr><td>21</td><td>MS20819-6D</td><td>Sleeve</td><td>M 17654</td></tr></tbody></table>	Qty	Part Number	Description	Batch	21	AN818-6D	Coupling Nut	M 17137	21	MS20819-6D	Sleeve	M 17654	ml	05/07/05	15
Qty	Part Number	Description	Batch														
21	AN818-6D	Coupling Nut	M 17137														
21	MS20819-6D	Sleeve	M 17654														
5	QC5	Inspect work to Step 4	J	05-07-06	15												
84	ST	Identify and Stock Identify with Part & Batch & very a Permanent Fine Point marker	DL	05/07/07	15												
76	AC	Cost / part: 7.99	AP	05/07/05	15												
87	DC	Close W/O 8.33 Inspect Level 21	KJ	05/07/11	15												

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	JLM

RELEASED  
04.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

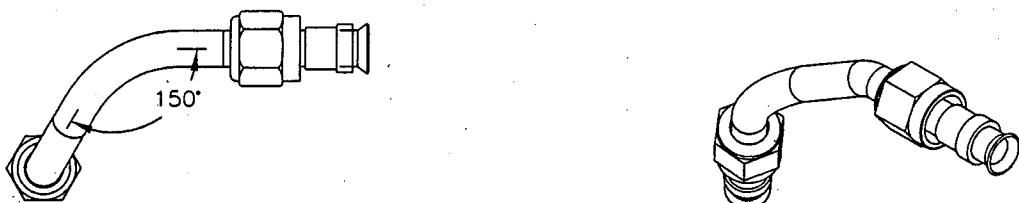
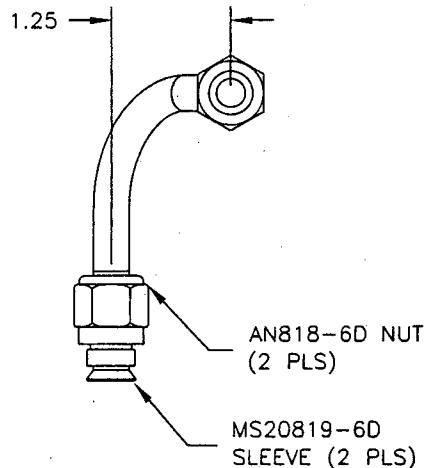
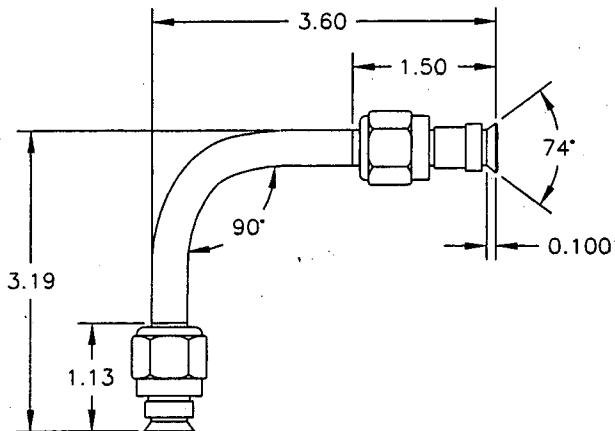
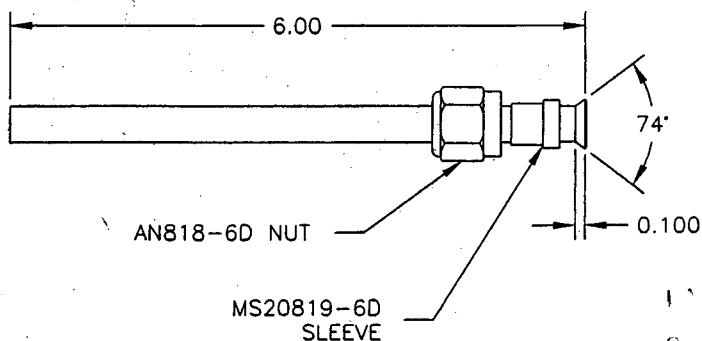
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-06	3	I tube the flared end is too thin, on the wall thickness.	 Parker J	Scrap & replace	 05-07-06	 05-07-06	 Parker J	 05-07-06

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No DQA:  Date: 05/07/11

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**COPY IS  
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REVIEW  
ONLY

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3298	REV. A SHEET 6 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

**RELEASED**  
04.07.09**D3298-011****D3298-009**STOP COPY  
ALL TO  
PRINTINGTELECO COPY  
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PRINTING  
RIGHT NOTICEWORK ORDER  
NO. 23297

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 12, 2005  
04:28 pm

Work Order No : 0023297  
 Project Name : D3298-009  
 Project For : WK525  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3298-007  
 Description : Tube Assembly 8"  
 Manufactured : Yes  
 Amount Req'd : 15  
 Amount Done : 0  
 Start Date : 05-12-05  
 Est Finish Date : 06-23-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00

Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00